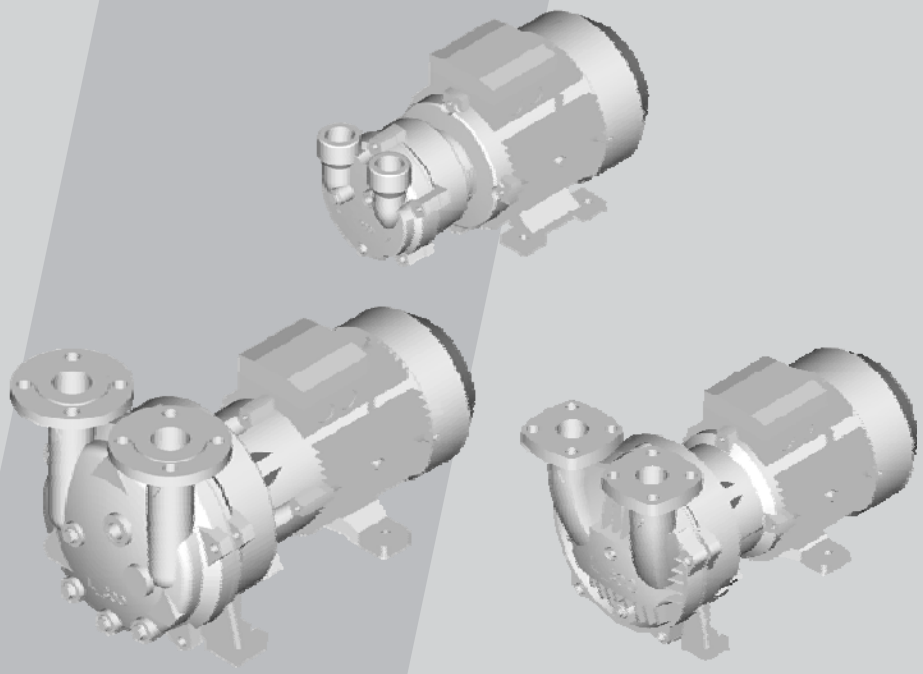
Edition 01.2016 · 610.44440.40.000

Original operating instructions · English

Operating instructions L-BV2, L-BV5



2BV2060
2BV2061
2BV2070
2BV2071
2BV5110
2BV5111
2BV5121
2BV5131
2BV5161
2BV5410
2BV5411
2BV5421
2BV5470
2BV5471

L-Serie
L-Series
Flüssig-
keitsring
Liquid Ring

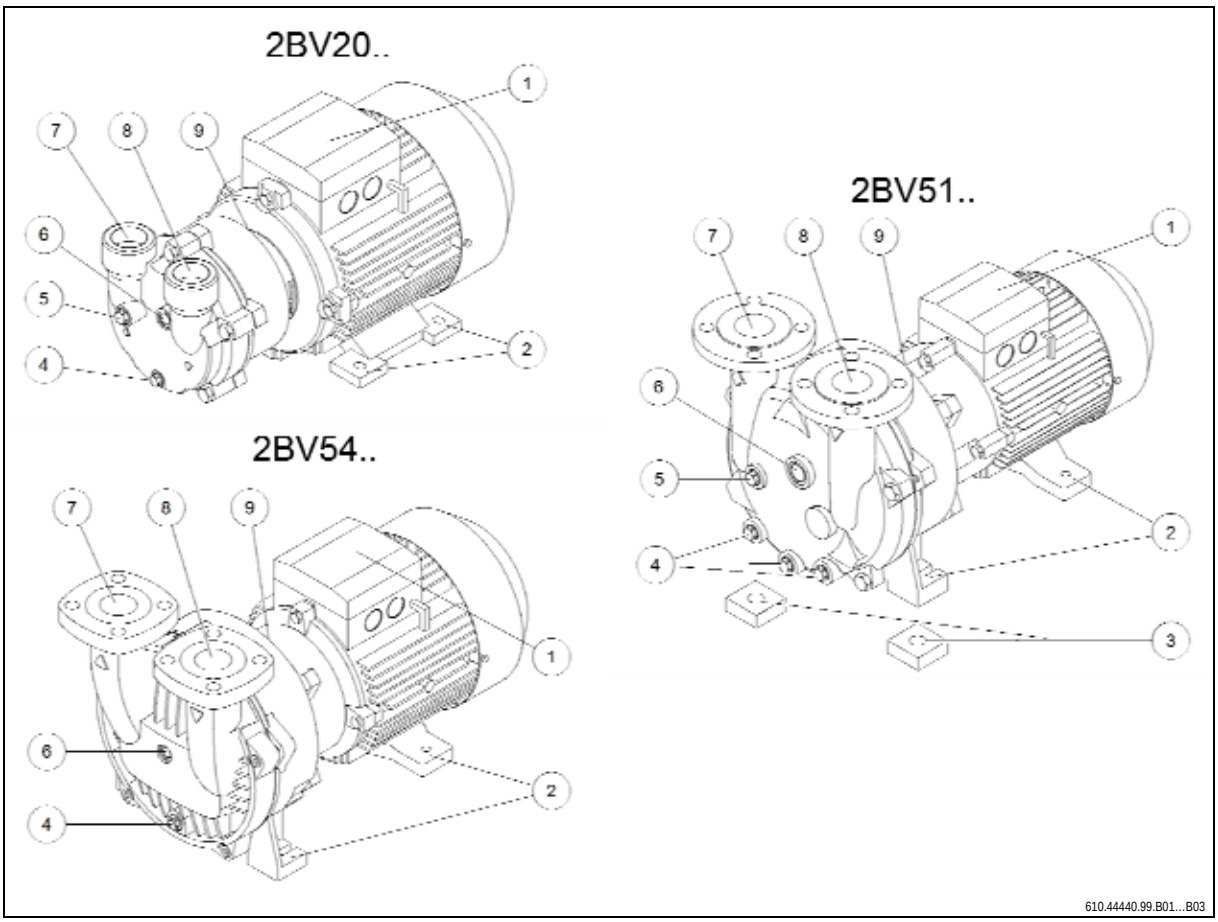


Fig. 1: Layout of the units

Item	Designation	2BV2…	2BV51..	2BV54..-.F	2BV54..-1G
1	Terminal box				
2	Mounting feet				
3	Intermediate plates	—	2BV5110-….2-.S 2BV5121-….2-.S	2BV5410-1G	—
4	Drain tapping(s)	G $^{1}/_{4}$	G $^{3}/_{8}$	G $^{3}/_{8}$	G $^{3}/_{8}$
5	Anti-cavitation connection	G $^{3}/_{8}$	G $^{3}/_{8}$	—	—
6	Operating-liquid connection	G $^{3}/_{8}$	G $^{3}/_{4}$ OR Flange (stainless steel)	G $^{3}/_{8}$	G $^{3}/_{8}$
7	Discharge connection	Threaded	Flanged	Flanged	Threaded
8	Inlet connection	Threaded	Flanged	Flanged	Threaded
9	Direction of rotation arrow				

1 Safety

1.1 Definitions

The following key words and symbols are used to impart warnings, important information and notes in these operating instructions:

1.1.1 Warning symbol

The warning symbol ⚠ is depicted in the safety instructions in the related title frame on the left next to the key word (DANGER, WARNING, CAUTION).
Safety instructions and warning symbols indicate danger of personal injury.
Please follow these safety instructions to protect yourself against injury or death!
Safety instructions without warning symbols indicate danger of material damage.

1.1.2 Key word

DANGER
WARNING
CAUTION
ATTENTION
NOTE

The key words are in the title frame in the safety instructions.

They follow a defined hierarchy and they indicate (in connection with the warning symbol, see chapter 1.1.1) the importance of the danger or the nature of the instruction.

Refer to the following clarifications:

⚠ DANGER

Danger of personal injury.
Indication of an immediately threatened danger which could lead to death or serious injury if the appropriate precautions are not observed.

⚠ WARNING

Danger of personal injury.
Indication of an immediately threatened danger which could lead to death or serious injury if the appropriate precautions are not observed.

⚠ CAUTION

Danger of personal injury.
Indication of a possible danger which could lead to medium or light injury if the appropriate precautions are not observed.

CAUTION

Danger of material damage.
Indication of a possible danger which could lead to material damage if the appropriate precautions are not observed.

CAUTION

Indication of a possible disadvantage, i.e. undesired circumstances may arise if the appropriate precautions are not observed.

NOTE

Indicates a possible advantage, if the appropriate precautions are observed; tip.

1.2 General safety instructions

⚠ WARNING

Improper handling of the unit can result in serious or even fatal injuries!
This operating manual
- must be read and understood before commencing any work on or with the unit, and
- must be complied with and
- must be available at the unit's location

⚠ WARNING

Improper handling of the unit can result in serious or even fatal injuries!
Operate the unit
- for the purposes specified under "Correct use of the equipment", page 7!
- using the media specified under "Correct use of the equipment", page 7!
- using the values specified under "Technical data", page 8!

⚠ WARNING

Improper handling of the unit can result in serious or even fatal injuries!
Only trained and responsible specialist personnel may work on or with the unit (transport, installation, commissioning, shutdown, maintenance, disposal)!

⚠ WARNING

Working on the unit involves a risk of injury, e.g. through cutting / shearing, squashing and burning!

- First get personal protection gear (helmet, gloves, safety shoes)
- and only then work on the system!

⚠ WARNING

Hair and clothing can be drawn into the unit or caught or wound in by moving parts!

- Do not wear any large or loose items of clothing!
- If you have long, loose hair, wear a hair net!

⚠ DANGER

Electrical hazard!

Before starting work on the unit or system, the following precautions are to be taken:

- De-energize it.
- Protect it from being switched on again.
- Make sure that it is de-energized.
- Earth it and bypass it.
- Cover or block off adjoining parts which are still live.

⚠ DANGER

Electrical hazard!

Work on electrical equipment must be performed by specialist electricians!

⚠ DANGER

Electrical hazard!

- First check that it is de-energized.
- Then open the motor terminal box!

⚠ WARNING

Hazard in case of overpressure and negative pressure!

Hazard presented by leaking media!

Before starting work on the unit or on the system:

- Shut off the operating-liquid supply.
- Vent the piping and the unit (de-pressurize).

⚠ WARNING

Hazard presented by rotation of the unit's external fan!

Operate the unit only if the fan guard is fitted!

⚠ WARNING

Hazard presented by rotation of the unit's impeller!

Operate the unit only if the cover is fitted!

Removal of the cover is forbidden!

⚠ WARNING

Hazard in case of overpressure and negative pressure!

Hazard presented by leaking media!

Hazard presented by rotation of the unit's impeller!

Operate the unit only with the piping / hoses connected up to the suction and discharge connections and to the operating-liquid connection!

⚠ WARNING

Hazard of cutting or severing of limbs by the unit's impeller!

- Do not reach inside the unit through open connections!
- Do not put objects into any of the openings in the unit!

⚠ WARNING

Hazard in case of overpressure and negative pressure!

- Pressure-test the piping and vessels installed in the system!

⚠ WARNING

Hazard in case of overpressure and negative pressure!

Hazard presented by leaking media!

- Check the piping / hose connections for leakage!

⚠ WARNING

Danger of burns or scalding from hot surfaces on the unit and from hot media!

- Do not touch when in operation!
- After shutdown, allow system to cool down!

⚠ CAUTION

Danger of crushing if the unit should tip over!

- Secure the unit to it's foundation before start-up!

1.3 Other risks

⚠ WARNING

It is possible for long, loose hair to be drawn into the external fan through the grille in the fan guard!

- Wear a hair net!

⚠ WARNING

Long, loose hair can be caught and wound in by the rotation of the shaft between the motor end-shield and the pump casing.

- Wear a hair net!

⚠ WARNING

Injury can be caused by friction (abrasion, burning, etc.) against the rotating shaft between the motor end-shield and the pump casing.

- Do not reach into the openings between the motor end-shield and the pump casing!
- Do not insert any objects into the openings between the motor end-shield and the pump casing.

⚠ WARNING

Hot surfaces can cause burning / scalding!

- Do not touch!
- Wear protective gloves!

2 Correct use of the equipment

This operating instructions

- is applicable for Liquid ring vacuum pumps/ compressors (units) :
  series L-BV2, L-BV5
  types 2BV2060 2BV2061 2BV2070
  2BV2071 2BV5110 2BV5111
  2BV5121 2BV5131 2BV5161
  2BV5410 2BV5411 2BV5421
  2BV5470 2BV5471
  in standard design,
- contains instructions for the unit's transportation, installation, start-up, operation, shut-down, storage, maintenance and disposal,
- Must have been read and properly understood by operating and maintenance staff before beginning any work with or on the unit.
- must be complied with and
- Must be at hand where the unit is installed.

Operating and maintenance personnel

Operating and maintenance personnel L-BV2, L-BV5 units must be trained and authorised for the work to be carried out.

Work on electrical installations may only be carried out by a specialist electrician.
A specialist electrician is someone who can evaluate and identify potential risks for the assigned task as a result of their technical training, knowledge and experience as well as knowledge about relevant regulations.

The L-BV2, L-BV5 units

- create a vacuum or overpressure.
- are used to extract, deliver and compress the following gases / vapours:
  - all dry and humid gases, which are not explosive, flammable, aggressive or poisonous,
  - Air or air-vapour mixtures.
  - In the case of explosive, flammable, aggressive or poisonous gases / vapours, please consult the manufacturer.
  - The gases / vapours must be free of solid matter.
    Small quantities of light suspended matter or liquids can be conveyed along too.
- are designed for operation with the following operating-liquids:
  - Water of pH-value between 6 and 9, that are free of solid matter (e.g. sand).
  - in the case of pH-values or operating-liquids deviating from the above, please contact the manufacturer.
- are suitable for a deep vacuum range.
- are fitted with one of the following types of drive motor:
  - standard design,
  - explosion-protected design.

  These operating instructions are only applicable for units in the standard design.
  For the explosion-protected design - see supplementary special operating instructions.
- are available in two constructions:
  - cast iron construction for normal requirements,
  - stainless steel construction for higher corrosion-resistance and hygiene requirements (only 2BV2070, 2BV2071, 2BV51..).
- are designed for industrial plants.
- Are designed for continuous operation.

For operation of the units, please refer to chapter 3, "Technical data", page 8 hereunder for the specified tolerance limits which must be adhered to.

Foreseeable misuse

The following are forbidden:

- to use the unit in non-industrial systems, to operate the system if it does not include the necessary precautions and protective devices, e.g. protection against touching by small fingers,
- to operate the unit in spaces in which explosive gases may be present, insofar as the unit is not specifically designed for such conditions;
- extraction, conveyance and compression of explosives, combustible, aggressive or poisonous media, insofar as the unit is not specifically designed for such conditions,
- operation of the unit at any values other than those specified in chapter 3, "Technical data", page 8 hereunder.

Modifications to the units are forbidden for safety reasons.
The operator is allowed to carry out maintenance and repair work only to the extent described in these operating instructions.
Maintenance and repair work which goes beyond this may only be carried out by companies which have been authorised by the manufacturer (ask the service department for details).

3 Technical data

3.1 Mechanical data

Mass / Weight

Type	Material-conveying parts	Weight*	
		approx. [kg]	approx. [lbs]
2BV2060	Cast iron	25	55.5
2BV2061	Cast iron	26	57.5
2BV2070	Cast iron	35	77.5
	Stainless steel	42	93.0
2BV2071	Cast iron	61	135
	Stainless steel	67	148
2BV5110	Cast iron	95	201
	Stainless steel	98	216
2BV5111	Cast iron	110	243
	Stainless steel	113	249
2BV5121	Cast iron	170	375
	Stainless steel	182	401
2BV5131	Cast iron	181	399
	Stainless steel	196	432
2BV5161	Cast iron	252	556
	Stainless steel	264	582
2BV5470	Cast iron	68	150
2BV5471	Cast iron	77	170
2BV5410-.F	Bronze	95	210
2BV5410-1G	Cast iron	87	192
2BV5411	Cast iron	137	302
2BV5421	Cast iron	153	337

* Specified is the weight for the largest motor size.

Minimum clearances for heat dissipation

Type	Minimum clearance Fan guard - adjacent surfaces	
	[mm]	[in]
2BV206.	34	1.34
2BV207.	53	2.09
2BV511.	53	2.09
2BV5121	53	2.09
2BV5131	53	2.09
2BV5161	80	3.15
2BV54..	53	2.09

Noise level

Measured area sound pressure in accordance with EN ISO 3744, measured at 1 m [3.28 ft] distance at medium throttle (100 mbar abs. [1.45 psia]) and with piping connected, tolerance ±3 dB(A)

Type	Sound pressure level measured at 1 m distance, L [dB(A)]	
	50 Hz	60 Hz
2BV2060	70	70
2BV2061	70	70
2BV2070	70	71
2BV2071	72	76
2BV5110	70	70
2BV5111	70	74
2BV5121	70	75
2BV5131	73	77
2BV5161	74	75
2BV547.	70	70
2BV5410	70	70
2BV5411	70	71
2BV5421	71	71

Operating speed

See nameplate.

The operating speed is specified for a 50/60 Hz power supply.
For other speeds please contact the manufacturer.

ATTENTION

If the permissible operating speed is exceeded this has a detrimental effect on the unit's operating characteristics:

- increased pump performance requirement
- higher noise levels
- heavy vibrations
- reduced grease useful lifetime
- reduced time between changing bearings

The maximum speed should not be exceeded, as damage can result from higher operating speeds.

Operating speeds standard operation at 50/60 Hz

Type	n [min^{-1}]*	
	50 Hz	60 Hz:
2BV2…	3000	3600
2BV5110 - 2BV5131	1500	1800
2BV5161	1000	1200
2BV54..	1500	1800
* No account is taken of motor slip		

Maximum speeds for operation with electronic frequency converter

Type	n_{min} [min^{-1}]	n_{max} [min^{-1}]
2BV2060	2636	4612
2BV2061	2636	4612
2BV2070	2123	3715
2BV2071	2123	3715
2BV5110	1402	2454
2BV5111	1402	2454
2BV5121	1290	2258
2BV5131	1180	2066
2BV5161	913	1597
2BV54..	1402	2454

Tightening torques

The following values shall apply insofar as no other specifications are available.
The basis for non-electrical connections is tightness classes 8.8 and 8 or higher in accordance with EN ISO 898-1.

	Tightening torques for non-electrical connections	
Thread	**[Nm]**	**[ft lbs]**
M4	2.7 - 3.3	1.99 - 4.44
M5	3.6 - 4.4	2.65 - 3.25
M6	7.2 - 8.8	5.31 - 6.5
M8	21.6 - 26.4	15.9 - 19.5
M10	37.8 - 46.2	27.9 - 34.1
M12	63.0 - 77.0	46.5 - 56.8
M16	90 - 110	66.42 – 81.18

The following specifications for electrical connections apply to all terminal board connections with the exception of terminal strips.

	Tightening torques for electrical connections	
Thread	**[Nm]**	**[ft lbs]**
M4	0.8 - 1.2	0.59 - 0.89
M5	1.8 - 2.5	1.33 - 1.84
M6	2.7 - 4	1.99 - 2.95

The following values apply specially for metallic and plastic cable and pipe unions:

	Tightening torques for metal threaded glands/unions	
Thread	**[Nm]**	**[ft lbs]**
M12x1,5	4 - 6	2.95 - 4.43
M16x1,5	5 - 7.5	3.69 - 5.53
M25x1,5	6 - 9	4.43 - 6.64
M32x1,5	8 - 12	5.9 - 8.85
M40x1,5		

	Tightening torques for plastic threaded glands/unions	
Thread	**[Nm]**	**[ft lbs]**
M12x1,5	2 - 3.5	1.48 - 2.58
M16x1,5	3 - 4	2.21 - 2.95
M25x1,5	4 - 5	2.95 - 3.69
M32x1,5	5 - 7	3.69 - 5.16
M40x1,5		

3.2 Electrical data

See motor rating plate.

3.3 Operating conditions normal operation

Temperatures

Temperatures of the gases/ vapours		
Maximum	**+80°C**	+176°F

For higher media temperatures provisions have to be made in the system to protect against burning, e.g. fitting of guards.

In this case one of the following provisions can be made:

- increase of the operating-liquid flow-rate to 2.5 times (2BV2…) or to 2 times (2BV5…) the design operating-liquid flow-rate (cooling circulation)
- installation of a pre-condenser

Temperature of the operating-liquid		
Maximum	**+80°C**	+176°F
Minimum	**+5°C**	+41°F
Nominal value	**+15°C**	+59°F

Ambient temperature		
Maximum	**+40°C**	+104°F
Minimum	**+5°C**	+41°F*

Pressures

Max. discharge pressure $p_{2\ max}$ for vacuum operation*		
Type	**[bar abs.]**	**[psia]**
2BV2...	1.1	16.0
2BV5...	1.3	18.9

***** when the design operating-liquid flow is maintained.

Max. discharge pressure, $p_{2\ max}$ for compressor operation
(at suction pressure, p_1 = 1 bar abs. [14.5 psia])

Type	[bar abs.]		[psia]	
	50 Hz	60 Hz	50 Hz	60 Hz
2BV2060–....2–..	2.5	2.2	36.3	31.9
2BV2061–....3–..	2.4	1.9	34.8	27.6
2BV2070–....3–..	3.6	2.9	52.2	42.1
2BV2071–....5–..	3.5	2.6	50.8	37.7
2BV5110–....1–..	1.85	1.6	26.8	23.2
2BV5111–....3–..	1.9	1.5	27.6	21.8
2BV5121–....3–..	1.85	1.4	26.8	20.3
2BV5131–....1–..	1.7	1.4	24.7	20.3
2BV5161–....2–..	1.8	1.5	26.1	21.8
2BV5470	2,2	1,9	31.9	27.6
2BV5471	1,9	1,8	27.6	26.1
2BV5410-.F	2,0	2,0	29.0	29.0
2BV5410-1G	2,6	2,0	37.7	29.0
2BV5411	1,6	2,4	23.2	34.8
2BV5421	2,3	1,8	33.4	26.1

Max. permissible pressure within unit, $p_{int\ max}$		
Type	**[bar abs.]**	**[psia]**
2BV2…	8	116
2BV51..	8	116
2BV5410-.F	6	87.0
2BV54..-1G	8	116
2BV547.	8	116

If higher pressures can occur elsewhere in the system, then appropriate protection devices are to be installed

Minimum achievable suction pressure $p_{1\,min}$ with vacuum operation

2BV2

2BV5

Fig. 2: Pressure characteristics and cavitation zone

p_1 = Absolute suction pressure [mbar abs.]

t_{BF} = Temperature of the operating fluid [°C]

60 Hz = Cavitation zone starts at 60 Hz [mbar abs.]

50 Hz = Cavitation zone starts at 50 Hz [mbar abs.]

$p_{1\,min}$ = Minimum achievable suction pressure depending on the operating fluid [mbar abs.]

A = Continuous operation at 60 Hz only with cavitation protection measures [mbar abs.]

B = Continuous operation at 50 Hz only with cavitation protection measures [mbar abs.]

The values of the diagrams apply to standard conditions:

- operating fluid: water
- gases/vapours: air with +20°C and 100% relative humidity
- rated operating fluid flow

As a general rule:

The higher the temperature of the operating fluid, the lower the suction capacity, i.e. the higher the minimum achievable suction pressure.

Cavitation:

emergence and sudden collapse (implosion) of vapour bubbles in the rotating operating fluid. During the implosion, noise and extreme pressures occur on very small surfaces. These forces can destroy the pump over a long period of time due to surface erosion.

Liquid quantities

For extraction of dry air and using water at 15°C [59 °F] as the operating-liquid, the following design operating-liquid flows apply:

Design operating-liquid flow [m³/h]				
Type	**Flow rate, Vacuum operation in the pressure range [mbar]**			**Flow rate, compressor operation**
	33-200	**200-500**	**>500**	
2BV2060	0.20	0.20	0.20	0.20
2BV2061	0.23	0.23	0.23	0.25
2BV2070	0.28/ 0.34*	0.14/ 0.17*	0.14/ 0.17*	0.50
2BV2071	0.54	0.23/ 0.28*	0.23/ 0.28*	0.70
2BV5110	0.80	0.35	0.30	0.90
2BV5111	1.20	0.40	0.35	1.20
2BV5121	1.20/ 1.50*	0.40	0.35	1.50
2BV5131	1.80	0.45	0.40	1.80
2BV5161	2.40	0.70	0.50	2.40
2BV5470	0,36/0,28*			1,2
2BV5471	0,70/0,54*			1,5/1,2*
2BV5410-.F	0,80	0,80	0,55	0,80
2BV5410-1G	0,8			1,2
2BV5411	1,2			1,4
2BV5421	1,2/1,5*			1,5

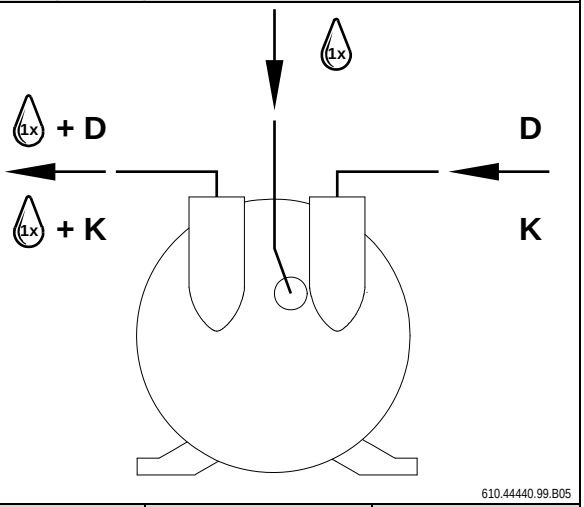
***** Value for 50 Hz operation / value for 60 Hz operation
All other values for 50 Hz and 60 Hz operation.

Design operating-liquid flow [ft³/h]				
Type	**Flow rate Vacuum operation in the pressure range [psi]**			**Flow rate, compressor operation**
	0.479-2.90	**2.90-7.25**	**>7.25**	
2BV2060	7.06	7.06	7.06	7.06
2BV2061	8.12	8.12	8.12	8.83
2BV2070	9.89/ 12.0*	4.94/ 6.0*	4.94/ 6.0*	17.66
2BV2071	15.89	8.12/ 9.89*	8.12/ 9.89*	24.72
2BV5110	28.25	12.36	10.59	31.78
2BV5111	42.38	14.13	12.36	42.38
2BV5121	42.38/ 52.97*	14.13	12.36	52.97
2BV5131	63.57	15.89	14.13	63.57
2BV5161	84.76	24.72	17.66	84.76
2BV5470	12.7/9.89*			42.38
2BV5471	24.72/19.1*			52.97/ 42.38*
2BV5410-.F	28.25	28.25	19.4	28.25
2BV5410-1G	28.25			42.38
2BV5411	42.38			49.44
2BV5421	42.38/52.97*			52.97

***** Value for 50 Hz operation / value for 60 Hz operation
All other values for 50 Hz and 60 Hz operation.

Quantity of operating-liquid for first fill			
Type	**[l]**	**[gal (US)]**	**[gal (UK)]**
2BV206.	0.5	0.13	0.11
2BV207.	1.0	0.26	0.22
2BV511.	3.0	0.80	0.66
2BV5121	3.0	0.80	0.66
2BV5131	3.0	0.80	0.66
2BV5161	8.0	2.12	1.76
2BV547.	2,0	0.53	0.44
2BV541.	3.0	0.80	0.66
2BV5421	3.0	0.80	0.66

Maximum permissible quantity of water carried along through the inlet connection



Type	Continuous operation [D]*	max. 2 sec [K]*
2BV2…	2.5x	7x
2BV5 1..	2.5x	5x
2BV5410-.F	7x	7x
2BV541.-1G	**6 m³/h** [212 ft³/h]	**6 m³/h** [212 ft³/h]
2BV542.	**5 m³/h** [177 ft³/h]	**5 m³/h** [177 ft³/h]
2BV547.	**5 m³/h** [177 ft³/h]	**5 m³/h** [177 ft³/h]
* 1x = design operating-liquid flow		

4 Transport

⚠ WARNING

Improper handling of the equipment can result in serious or even fatal injuries!

Have you read the safety notes in chapter 1, "Safety", page 4 above?
If not then you are not allowed to carry out any work on or with the equipment!

⚠ WARNING

Hazard presented by tilting or falling loads!

Before transport, make sure that all the components are securely assembled and that all the components for which the fixings have been loosened are either properly secured or removed!

⚠ CAUTION

Tilting or falling over can result in crushing or breaking of bones, etc.!

Sharp edges can cause cuts!

Wear personal protective gear (helmet, gloves, and safety shoes) during transportation!

Transportation by hand:

⚠ WARNING

Danger when lifting heavy loads!

Lifting by hand is permitted only within the following weight limits:

- max. 30 kg [max. 66 lbs] for men
- max. 10 kg [max. 22 lbs] for women
- max. 5 kg [max. 11 lbs] for pregnant women

Weight of the unit, see table "Mass / Weight", page 8.

Above these limits suitable lifting gear or transport must be used!

Transport with lifting gear:

⚠ WARNING

Hazard presented by tilting or falling loads!

The following basic rules should be observed when transporting with the aid of lifting gear:

- The load-bearing capacity of the lifting gear and load-handling devices must correspond to the weight of the unit.
  Weight of the unit, see table ""Mass / Weight", page 8.
- Secure the system so that it cannot tilt over or fall off.
- Do not stand under suspended loads!

Transportation is expected to be carried out by crane using lifting straps/chains.

Transport of type 2BV2…:

Transport using crane and lifting straps.

- Run the lifting straps under the pump casing and under the fan guard (Fig. 3, page 14).
- The lifting straps should locate securely in the undercuts so that the unit cannot slip out from them.
- The lifting straps must be long enough (spreading angle less than 90°).
- Take care that the fittings are not damaged.

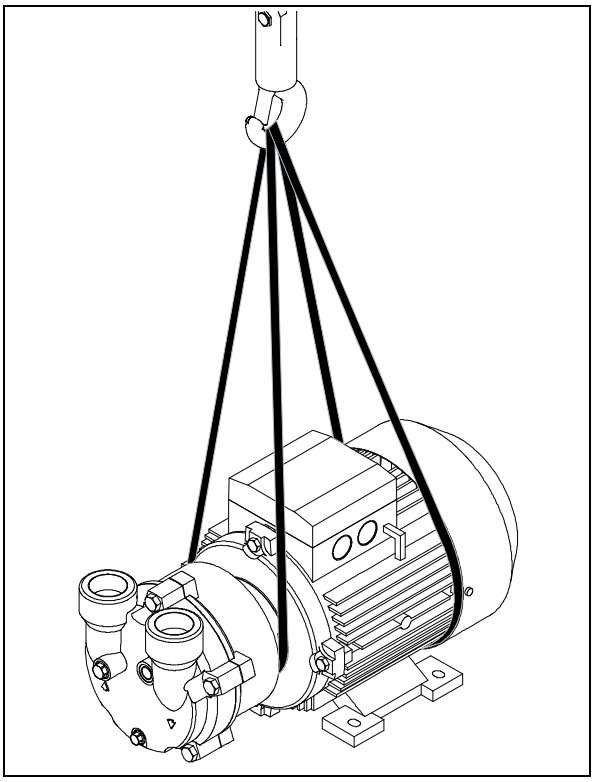


Fig. 3: Lifting points 2BV2…

Transport of type 2BV5…:

Transport using crane and chains.

- the lifting points are the lifting eyes on the motor and one drilling in the discharge connection or the suction connection (Fig. 4 - Fig. 6, page 14).
- secure the chains to these lifting points.
- take care that the fittings are not damaged.

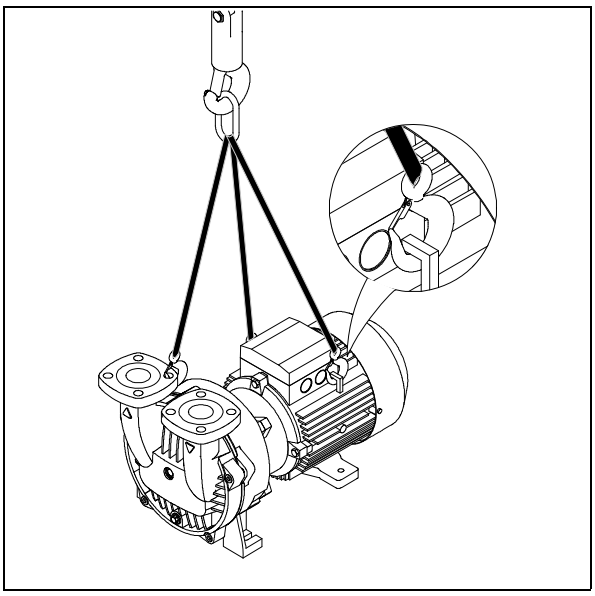


Fig. 4: Lifting points 2BV51..

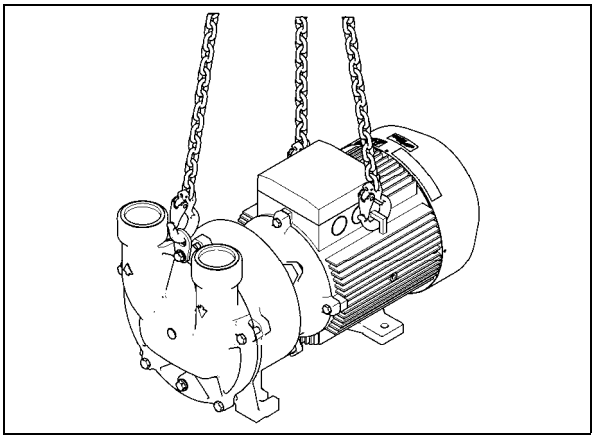


Fig. 5: Lifting points 2BV541./2BV5421

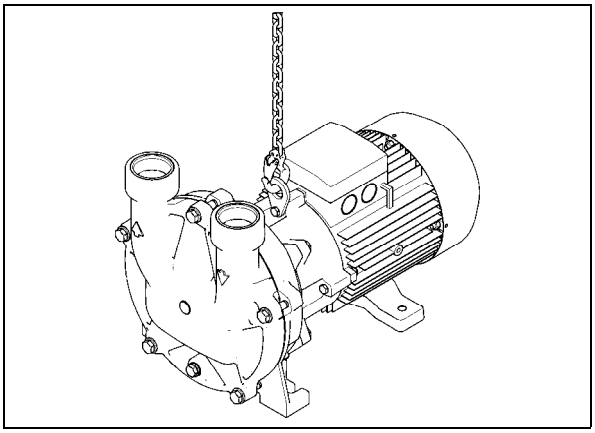


Fig. 6: Lifting points 2BV547.

5 Installation

⚠ WARNING

Improper handling of the equipment can result in serious or even fatal injuries!

Have you read the safety notes in chapter 1, "Safety", page 4 above?
If not then you are not allowed to carry out any work on or with the equipment!

5.1 Installing the unit

⚠ CAUTION

Danger of crushing if the unit tilts over when installation is not yet completed!

- Wear gloves and safety shoes!
- Handle the unit cautiously!

⚠ CAUTION

Danger of tripping and falling over the unit!

- avoid the places where tripping may occur!

⚠ WARNING

Electrical hazard!

The system is to be installed in such a way that external effects cannot lead to damage of the electrical equipment.

- Lay out the connecting cables safely, e.g. in cable ducts or in the ground.

⚠ CAUTION

Danger of injury due to parts flying off of a broken external fan!

- Set the unit up such that if parts of a broken external fan should fly through the grille, no personnel can be hit!

CAUTION

Risk of damaging the unit by overheating due to blocking the path of dissipated heat and cooling air supply!

- Observe the requirements stated in "Minimum clearances for heat dissipation", page 8.
- Make sure that the exhaust air from other equipment is not drawn in!

Conditions for setting up the system:

The unit should be set up:

- on a level surface with a load-bearing capability suitable for the weight of the unit,
- with the shaft in a horizontal position,
- on stationary (fixed) surfaces or structures,
- with a clearance from adjacent surfaces in accordance with the table, "Minimum clearances for heat dissipation", page 8
- at a maximum height of 1000 m [3280 ft] above sea level.

If the conditions for setting up the unit deviate from the above please contact the service department.

When setting up, take due account of vibration characteristics at the location. The unit's overall vibration will depend on:

- the unit's own vibration,
- the alignment and positioning,
- the condition (vibration characteristics) of the supporting surface,
- The effects resulting from oscillations in other components and parts of the plant (external oscillations).

The maximum permissible value for oscillations is v_{eff} = 4.5 mm/s [0.177"/s].
The measuring points for determining the oscillating speed are shown in Fig. 7, page 15.

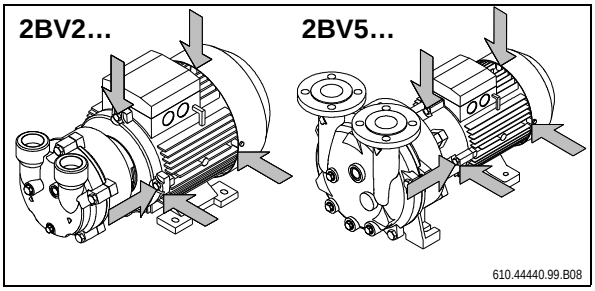


Fig. 7: Measuring points for oscillating speed

Securing the unit:

- the unit's mounting feet (item 2, page 3) are to be bolted to the base using suitable fixings. Fit bolts in all fixing holes!

The **types 2BV5110-….2-.S, 2BV5121-….2-.S and 2BV5410-1G** are supplied with intermediate plates for height adjustment.

- The intermediate plates (item 3, page 3) are to be inserted under the mounting feet on the pump casing before securing.
- The unit's mounting feet (item 2,, page 3) are to be bolted to the base using suitable fixings. Fit bolts in all fixing holes!

5.2 Mechanical connection of the unit

The unit is supplied with all connection openings sealed off to prevent the ingress of foreign matter.

- Only remove the seals immediately before connecting up the piping / hoses.

The gases /vapours are drawn in through the inlet connection (item 8, page 3) and expelled through the discharge connection (item 7, page 3).
The unit has to be continuously supplied with operating-liquid during operation.
This supply is introduced via the operating-liquid connection (item 6, page 3) and is expelled together with the gases / vapours via the discharge connection.

Filling up with operating-liquid:

The initial charge of operating-liquid is dependent on the type of operating-liquid supply:

- When operating with self-suction of the operating-liquid:
  before installation, see description below.
- When operating with supply of the operating-liquid:
  after completion of installation, see "Filling up with operating-liquid", page 20.

For operation with self-suction of the operating-liquid, fill the unit's operating chamber with operating-liquid before the piping / hoses are installed on the unit.

- Fill up with operating-liquid through the open inlet connection or discharge connection in accordance with the table, "Quantity of operating-liquid for first fill, page 12.

5.2.1 Connecting the suction and discharge connections

CAUTION

If the unit is connected to a vacuum tunnel the operating-liquid can be drawn out of the unit into the system risking damage to the system.

- Fit a check valve in the suction line.

CAUTION

The tightening torque for piping connections to the suction and discharge connections may not exceed 100 Nm [73.8 ft lbs]!

CAUTION

When attaching pipelines / hoses, make sure that these are free from mechanical stresses.

CAUTION

In the case of gases/vapours containing impurities:

- if necessary a filter, strainer or separator should be installed in the suction line.

CAUTION

In order to prevent residues left over from installation work (e.g. welding beads) entering the unit, an intake strainer should be fitted in the suction line for the first 100 operating hours.

Connection sizes, suction / discharge	
Type	**Connection**
2BV206.	Threaded end G1
2BV207.	Threaded end G1 1/2
2BV511.	Flange 50 ND10-DIN 2501 or ANSI-B16,5-2-150 Gasket DN50 PN40 DIN EN 1514-1 form FF
2BV512. 2BV513.	Flange 65 ND10-DIN 2501 or ANSI-B16,5-2 1/2-150 Gasket DN65 PN6 DIN EN 1514-1 form FF
2BV516.	Flange 80 ND10-DIN 2501 or ANSI-B16,5-3-150 Gasket DN80 PN6 DIN EN 1514-1 form FF
2BV547.	Threaded end G2
2BV5410-.F	Flange 50 ND10-DIN 2501 or ANSI-B16,5-2-150 Gasket DN50 PN40 DIN EN 1514-1 form FF
2BV541.-1G	Threaded end G2
2BV5421	Threaded end G2 1/2

The inlet connection (item 8, page 3) is marked with an arrow pointing downward. The gases / vapours are drawn inward in this direction.

- Connect the system suction line.

The discharge connection (item 7, page 3) is marked with an arrow pointing upward. The gases / vapours as well as the operating-liquid are expelled in this direction.

- Connect the system discharge line.

5.2.2 Making the operating-liquid connection

CAUTION

In the case of operating-liquid with impurities:

- if necessary a filter, strainer or separator should be installed in the supply line.

ATTENTION

If the operating-liquid is highly calciferous:

- soften the operating-liquid

OR

- decalcify the unit regularly (chapter 9.1, "Decalcifying the unit", page 27).

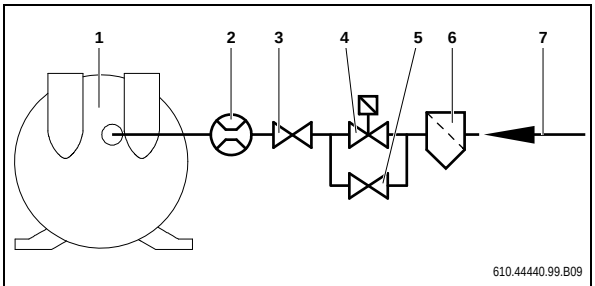
Connection sizes, operating-liquid inlet	
Type	**Connection**
2BV20	Threaded tapping G$^{3}/_{8}$, **12 mm** [] deep
2BV51 Cast iron	Threaded tapping G$^{3}/_{4}$, **24 mm** [] deep
2BV51 Stainless steel	Threaded tapping G$^{3}/_{4}$, **24 mm** [] deep OR flange in accordance with EN 1092-PN40-DN15 and ANSI-B16.5-1/2-150
2BV54..-1G	Threaded tapping G$^{3}/_{8}$, **20 mm** [] deep
2BV54..-.F	Threaded tapping G$^{3}/_{4}$, **24 mm** [] deep

- Connect the operating-liquid supply line to the operating-liquid inlet (item 6, page 3).

5.2.3 Connecting up system components

- Connect up the components in accordance with the flow diagram shown below:

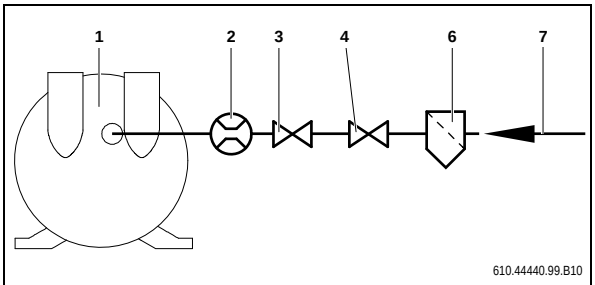
Operation with supply of the operating-liquid, automatically controlled operation



1 Unit
2 Flow meter/ Flow limiter
3 Throttle valve
4 Solenoid valve coupled to the motor
5 Bypass line with shut-off valve (for initial filling)
6 Strainer
7 Operating-liquid supply line

Fig. 8: Operation with supply of the operating-liquid: automatically controlled operation

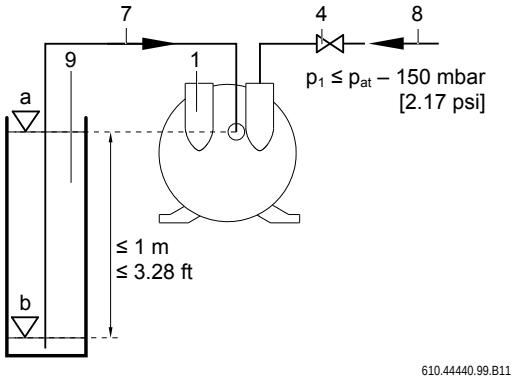
Operation with supply of the operating-liquid, non-automatic control of operation



1 Unit
2 Flow meter/ Flow limiter
3 Throttle valve
4 Shut-off valve
6 Strainer
7 Operating-liquid supply line

Fig. 9: Operation with supply of the operating-liquid: non-automatic control of operation

Operation with self-suction of the operating-liquid



1 Unit
4 Shut-off valve
7 Operating-liquid supply line
8 Suction line
9 Operating-liquid storage vessel
a Liquid level necessary on start-up
b Min. liquid level during operation

Fig. 10: Operation with self-suction of the operating-liquid

5.2.4 Ancillaries

The following ancillaries can be supplied from our catalogue:

- liquid separator including return line and cavitation-protection line
- cavitation-protection valve
- check valve
- connection and contra-flanges
- gas ejector
- flow limiter.

5.3 Connecting the electric motor

⚠ DANGER

Electrical hazard!

Incorrect actions can lead to severe harm to persons and material damage!

⚠ DANGER

Electrical hazard!

Electrical connection may only be carried out by specialist electricians!

⚠ DANGER

Electrical hazard!

Before starting work on the unit or system, the following precautions are to be taken:

- de-energize it.
- protect it from being switched on again.
- make sure that it is de-energized.
- earth it and bypass it.
- cover or block off adjoining parts which are still live.

CAUTION

Incorrect connection of the motor can result in severe damage to the unit!

Regulations:

The electrical connection is to be set up as follows:

- in accordance with the currently valid national, local and system-specific regulations and requirements,
- in accordance with the current regulations of the power supply company which apply to the place of erection.

Supply of electrical power:

The conditions at the place of use must agree with the details on the data plate.

Permissible deviations which do not lead to loss of performance:

- ±5% variation in voltage
- ±2% deviation in frequency

5.3.1 Connection to the motor terminal box

⚠ WARNING

Electrical hazard!

The air-gaps between non-insulated, energized components in relation to each other and to earth must be at least 5.5 mm [0.217"] (at a design voltage of $U_N \leq 690V$).

No exposed wires are permissible.

The electrical connections must be permanently secured.

⚠ WARNING

Electrical hazard!

Terminal boxes must be free of

- foreign objects,
- dirt and
- moisture.

Close and seal the cover to the terminal box and also seal the cable entry openings against the entry of dust and water.

Check regularly to make sure they are sealed tight.

- Any scale / blind plugs are to be properly removed (Fig. 11, page 19).
- Fit the entry union (item A , Fig. 12, page 19)
- Screw in the reducer for the PTC resistor connection (item B, Fig. 12, page 19).
- Connect the protective conductor to the terminal ⏚.
- connect up the connection frame in accordance with the wiring diagram inside the terminal box (item 1, page 3).
  - For tightening torques for terminal boards see the table "Tightening torques", page 9.
  - For cable terminals with retaining clips, set up the cable so that both sides of the bridge are at about the same clamping height.
  - Bend the individual conductors into a U-form or connect up using a suitable terminal end.
  - The protective conductor and the outermost earth conductor must be bent into a U-form.

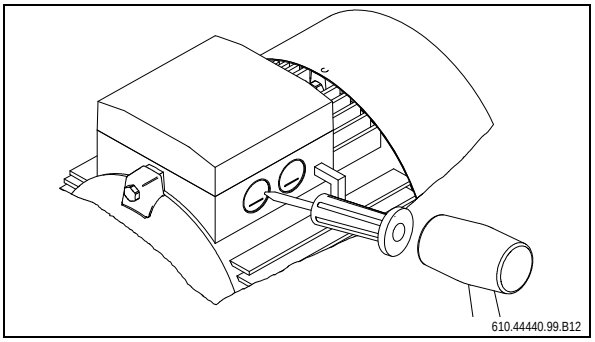
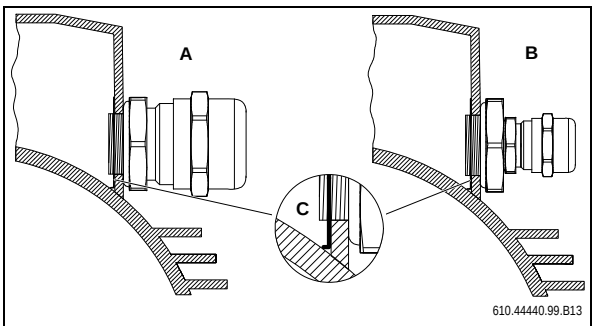


Fig. 11: Knocking out the openings in the terminal box



A Standard entry union
B Entry union with reducer
C Installation position of backing nut

Fig. 12: Entry unions with backing nut

To protect the motor against overloading:

- Use a power limiting switch.
  These have to be adjusted to the design current specified on the rating plate.

5.3.2 Operation with a frequency converter

- High-frequency current and voltage harmonics in the motor supply line can create electromagnetic interference. This is dependent on the converter design (type, manufacturer, interference suppression measures).
- Observe the EMC instructions provided by the manufacturer of the converter.
- Use screened supply cables.
  For optimum screening a large area of the screen should be connected to the motor's metallic terminal box using a metallic, conductive union.
- Depending on the type of converter used, when using motors having integral sensors (e.g. PTC resistors) interference can be created in the sensor cables.
- For the maximum speed of rotation see the table, "Maximum speeds", page 9.

- In the USA, units having UL approbation may not be operated on frequency converters without testing by an appropriate inspection authority.

6 Commissioning

⚠ WARNING

Improper handling of the equipment can result in serious or even fatal injuries!

Have you read the safety notes in chapter 1, "Safety", page 4 above?
If not then you are not allowed to carry out any work on or with the equipment!

⚠ WARNING

Hazard in case of overpressure and negative pressure!

Hazard presented by leaking media!

Hazard presented by moving parts!

The unit may only be started up if:

- the fan guard and cover are fitted.
- the piping is connected to the suction and discharge connections and the operating-liquid inlet.
- the piping and connections have been pressure and leak tested.

CAUTION

If the unit runs dry the rotary seals will be destroyed within a matter of seconds.

- DO NOT switch on until the system has been filled with operating-liquid!

6.1 Preparation of the unit

CAUTION

If the gases / vapours expelled on the discharge side are to be transferred onward, then care must be taken that the maximum outlet pressure is not exceeded!

See the section, "Pressures", page 10 above.

ATTENTION

Maximal permissible quantity of water carried along through the inlet connection:
see the table, Maximum permissible quantity of water carried along", page 13.

If a shut-off device is installed in the discharge line:

- Take measures to ensure that the unit CANNOT be operated with the shut-off device closed.
- Measure the motor insulation resistance. At values ≤ 1kΩ / Volt of measurement potential, dry the windings.
- Check the piping / hose connections for leaks.

6.2 Start-up of unit with operating-liquid supply

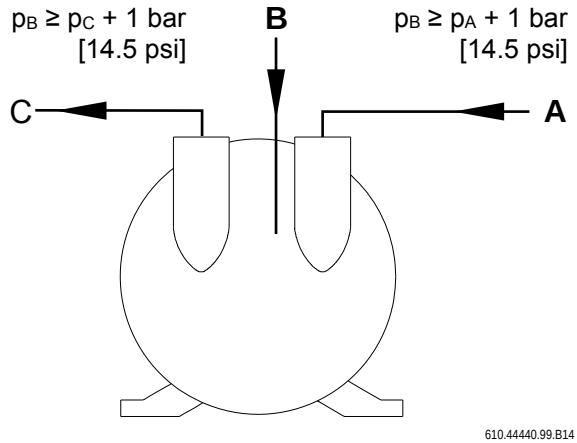
Filling up with operating-liquid

For operation with supply of the operating-liquid, now fill the unit's operating chamber with operating-liquid.

- For automatically controlled operation: the shut-off valve in the bypass line (item 5, Fig. 8, page 17) is to be opened for approx. 20 s.
- For non-automatic control of operation: the shut-off valve (item 5, Fig. 9, page 17) is to be opened for approx. 20 s.

Setting the initial pressure of the operating-liquid

- Vacuum operation: adjust the initial pressure p_B in the operating fluid supply line (item B, fig. 13, page 20) by approx. 1 bar [14.5 psi] via the suction pressure p_A in the suction line (item A, fig. 13, page 20).
- Compressor operation: adjust the initial pressure p_B in the operating fluid supply line (item B, fig. 13, page 20) by approx. 1 bar [14.5 psi] via the compressor pressure p_C in the pressure line (item C, fig. 13, page 20).



A Suction line
B Operating-liquid supply line
C Discharge line

Fig. 13: Adjusting the operating-liquid flow-rate: setting the initial pressure

Further steps at start-up are identical to the procedures during operation.

6.3 Start-up of unit with self-suction of operating-liquid

Fill up with operating-liquid

Units with self-suction of operating-liquid are filled with operating-liquid before completion of the installation (Filling up with operating-liquid, page 16.

Further steps at start-up are identical to the procedures during operation.

6.4 Checking the direction of rotation

- Check the piping / hose connections on the suction and discharge connections.
- The unit may not run dry!
  See the section, "Filling up with operating-liquid", page 16 and page 20.
- Briefly switch the unit on then off again.
- The intended direction of shaft rotation is marked by an arrow (item 9 page 3) on the pump casing.
- Before shutting the unit down compare the actual direction of rotation of the external fan with the intended direction of rotation of the shaft.
- If necessary, reverse the direction of rotation of the motor.

7 Operation

⚠ WARNING

Improper handling of the equipment can result in serious or even fatal injuries!

Have you read the safety notes in chapter 1, "Safety", page 4 above?
If not then you are not allowed to carry out any work on or with the equipment!

⚠ WARNING

Hazard in case of overpressure and negative pressure!

Hazard presented by leaking media!

Hazard presented by moving parts!

The unit may only be started up if:

- the fan guard and cover are fitted.
- the piping is connected to the suction and discharge connections.
- the piping and connections have been pressure and leak tested.

CAUTION

If the unit runs dry the rotary seals will be destroyed within a matter of seconds.

- DO NOT switch on until the system has been filled with operating-liquid!

⚠ WARNING

Danger of burns or scalding from hot surfaces on the unit and from hot media!

- Do not touch when in operation!
- After shutdown, allow system to cool down!

ATTENTION

Maximum permissible quantity of water carried along through the inlet connection:
see the table, "Maximum permissible quantity of water carried along", page 13.

7.1 Operation with supply of the operating-liquid, automatically controlled operation

Starting the unit up

- Switch on the power supply.
- The unit will start to draw in the gases / vapours to be handled.
- The solenoid valve (item 4, Fig. 8, page 17) opens and the operating-liquid is supplied.

Switching the unit off:

- Switch off the power supply.
- The unit interrupts suction of the gases / vapours.
- The solenoid valve (item 4, Fig. 8, page 17) closes and supply of the operating-liquid ceases.
- The throttle valve (item 3, Fig. 8, page 17) is used for setting the operating-liquid flow rate: during operational shutdown the valve-setting (i.e. the position of the valve or the cross-sectional area of the valve that is open) is not to be changed.

7.2 Operation with supply of the operating-liquid, non-automatic control of operation

Starting the unit up

- The shut-off valve (item 4, Fig. 9, page 17) is to be opened manually.
  the operating-liquid is supplied.
- switch on the power supply.
- The unit will start to draw in the gases / vapours to be handled.

Switching the unit off:

- Switch off the power supply.
- The unit interrupts suction of the gases / vapours.
- The shut-off valve (item 4, Fig. 9, page 17) is to be closed manually.
  supply of operating-liquid ceases.
- The throttle valve (item 3, Fig. 9, page 17) is used for setting the operating-liquid flow rate: during operational shutdown the valve-setting (i.e. the position of the valve or the cross-sectional area of the valve that is open) is not to be changed.

7.3 Operation with self-suction of the operating-liquid

- When switching the unit on there should be a vacuum in the suction line (item 8, Fig. 10, page 18) of min. 900 mbar abs. [13.1 psia].
- When switching on the liquid level in the supply line (item 7, Fig. 10, page 18) or in the storage vessel (item 9, Fig. 10, page 18) must be at the same level as the operating-liquid connection on the unit (item a, Fig. 10, page 18).
- During operation the liquid level in the storage vessel (item 9, Fig. 10, page 18) may not sink below approx. 1 m [3.28 ft] under the level of the operating-liquid connection (item b, Fig. 10, page 18).

Starting the unit up

- Switch on the power supply.
- The unit begins to draw in the operating-liquid and the gases / vapours to be handled.

Switching the unit off:

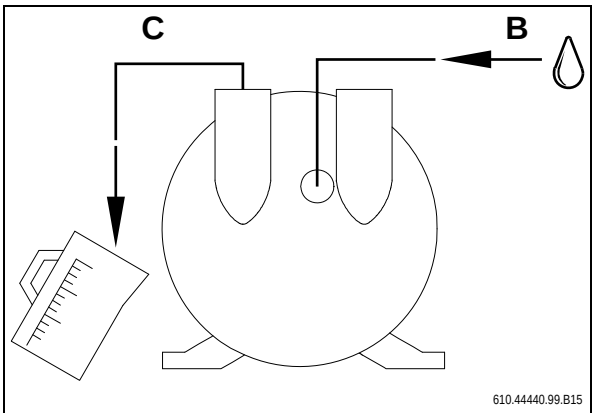
- Switch off the power supply.
- The unit ceases drawing in the operating-liquid and the gases / vapours.

7.4 Checking and correcting the operating-liquid flow-rate

- using the flow meter (item 2Fig. 8, page 17, or item 2, Fig. 9, page 17)

  OR

- by measuring the quantity of operating-liquid per unit of time flowing from the discharge connection using a measuring cup (Fig. 14, page 23)



B Operating-liquid supply line
C Discharge line

Fig. 14: Adjusting the operating-liquid flow-rate: Measuring the flow-rate using a measuring cup

Correcting the operating-liquid flow-rate for unit with operating-liquid supplied

- Correct the operating-liquid flow-rate by means of the throttle valve (item 3, Fig. 8, page 17, or item 3, Fig. 9, page 17).
  see the table, "Design operating-liquid flow", page 12.

For self-suction of operating-liquid the operating-liquid flow-rate varies as follows:

The higher the suction pressure, the lower the operating-liquid flow-rate.
The lower the suction pressure, the lower the operating-liquid flow-rate.

8 Decommissioning the machine and shutting it down for a longer period of time

⚠ WARNING

Improper handling of the equipment can result in serious or even fatal injuries!

Have you read the safety notes chapter 1, "Safety", page 4 above?
If not then you are not allowed to carry out any work on or with the equipment!

8.1 Draining down

⚠ DANGER

Electrical hazard!

Before starting work on the unit or system, the following precautions are to be taken:

- de-energize it.
- protect it from being switched on again.
- make sure that it is de-energized.
- earth it and bypass it.
- cover or block off adjoining parts which are still live.

⚠ WARNING

Hazard in case of overpressure and negative pressure!

Hazard presented by leaking media!

Before starting work on the unit or system:

- shut off the operating-liquid supply.
- vent the piping and the unit (de-pressurize).

⚠ WARNING

Danger of burns or scalding from hot surfaces on the unit and from hot media!

- Do not touch when in operation!
- After shutdown, allow system to cool down!

⚠ WARNING

Hazard presented by combustible, caustic or poisonous substances!

In order to protect persons and the environment:

Units that have come into contact with hazardous substances must be flushed out whilst running, before opening the unit up.

- Switch off the power supply.
- Take the abovementioned precautionary measures for safety when working on the unit or system.
- Place suitable drain-off containers underneath the cover.
- Open the screwed plugs in all drain tappings (item 4, page 3).
- Allow the liquid to drain off.
- Whilst doing so turn the shaft in its normal direction from time to time (Fig. 15, page 24).
  For 2BV2…:
  - screw in an M8 bolt of sufficient length into the shaft end on the external fan side.
  - use a wrench to turn the shaft manually.

  For 2BV5…:
  - remove the fan guard.
  - turn the external fan by hand.
- if necessary remove the fixings from the mounting feet and tip the unit over by 45° toward the cover side.
- continue these measures until no further liquid comes out.
- close the screwed plugs in all drain tappings (item 4, page 3).
  Tightening torques: 2 3 Nm
  [1.48 ... 2.21 ft lbs].
- **for 2BV2…** remove the bolt from the shaft end on the fan side.
- **For 2BV5…** refit the fan guard.
- reinstall the fixings in the mounting feet.

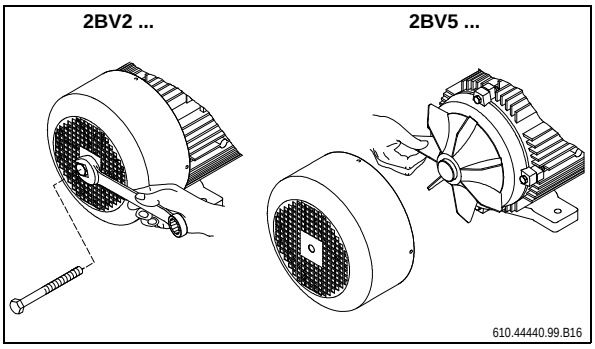


Fig. 15: Turning the shaft

8.2 Preparations for long-term shutdown

For longer shutdown periods (from approx. 4 weeks) or in the event of frost hazard proceed as follows:

Cast iron construction:

- Drain down the unit as described in chapter 8.1, "Draining down", page 24.
- Remove the piping / hoses from the suction and discharge connections.
- Pour a preserving agent (anti-rust oil, e.g. Mobilarma 247 supplied by the Mobil Oil Co.) into the open suction and discharge connections.
  Charge required:
  for 2BV2…:
  ½ l [0.132 gal (US); 0.110 gal (UK)]
  For 2BV5…:
  1 l [0.264 gal (US); 0.220 gal (UK)]
- Seal off the suction and discharge connections as well as the operating-liquid connection or alternatively reinstall the piping / hoses.
- Start and stop the unit briefly to distribute the preserving agent.
- There are two alternatives for storage:
  - the unit remains connected up to the system,
  - or the unit is removed and stored separately.

Stainless steel and bronze constructions:

- Drain down the unit as described in chapter 8.1, "Draining down", page 24.
- There are two alternatives for storage:
  - the unit remains connected up to the system,
    OR
  - or the unit is removed and stored separately.

8.3 Storage conditions

This chapter applies to:

- new units,
- units that have been prepared for long-term shutdown as described in chapter 8.2, "Preparations for long-term shutdown", page 25.

In order to avoid damage during shutdown and storage periods, the ambient conditions should be as follows:

- dry,
- free of dust,
- low vibration (effective value for the speed of oscillation veff ≤ 2.8 mm/s [0.11"/sec]).
- ambient temperature:
  max. +40°C [+104°F].

8.4 Commissioning after a long shutdown period

CAUTION

Risk of material damage due to insufficient lubrication of roller bearings after long term storage!

- If the unit is stored for a period of more than 2 years then the roller bearings will require new greasing (see Re-grease or renew roller bearings, page 28).

- Drain off the preserving agent (chapter 8.1, "Draining down", page 24).
  No further cleaning of the unit is necessary.
- Dispose of the preserving agent in accordance with the manufacturer's recommendations.
- In the event that the impeller does not rotate freely:
  Decalcifying the unit or To free it, rotate the shaft (chapter 9.1, "Maintenance", page 27).
- For new units proceed as described in chapter 5, "Installation", page 15.
- For units having been shut down for long periods proceed as described in chapter 6 "Commissioning", page 15.

9 Maintenance

⚠ WARNING

Improper handling of the equipment can result in serious or even fatal injuries!

Have you read the safety notes in chapter 1, "Safety", page 4 above?
If not then you are not allowed to carry out any work on or with the equipment!

⚠ WARNING

Improper handling of the unit can result in serious or even fatal injuries!

All maintenance and service work on the system must be carried out by the service department!

The operator may only carry out maintenance work on the unit if they are in possession of the relevant maintenance instructions!

Please consult our service department!

⚠ DANGER

Electrical hazard!

Before starting work on the unit or system, the following precautions are to be taken:

- de-energize it.
- protect it from being switched on again.
- make sure that it is de-energized.
- earth it and bypass it.
- cover or block off adjoining parts which are still live.

⚠ WARNING

Hazard in case of overpressure and negative pressure!

Hazard presented by leaking media!

Before starting work on the unit or system:

- shut off the operating-liquid supply.
- vent the piping and the unit (de-pressurize).

⚠ WARNING

Danger of burns or scalding from hot surfaces on the unit and from hot media!

After shutdown, allow system to cool down!

⚠ WARNING

Hazard presented by rotation of the unit's impeller!

Removal of the cover is forbidden!

⚠ WARNING

Danger of injury if components tip over or fall off!

If fixings have come loose then some components may only be held by their centring, their seating or even not at all and so they could fall off.

- take appropriate precautions when dismantling and reinstalling components.

⚠ WARNING

Hazard presented by combustible, caustic or poisonous substances!

- Units that have come into contact with hazardous substances must be flushed out whilst running, before opening the unit up.

9.1 Maintenance

<table>
<tr><th>Interval</th><th>Maintenance procedure</th></tr>
<tr><td>monthly</td><td>• check the piping and screwed joints for leakage and secure fixing then reseal and retighten them as necessary.</td></tr>
<tr><td>monthly</td><td>• check the terminal box cover and cable entry openings for proper sealing and reseal if necessary.</td></tr>
<tr><td rowspan="2">dependent on the concentration of contaminant particles in the ambient air</td><td>Check the fan guard, the external fan and the cooling vanes on the motor for contamination and clean if necessary</td></tr>
<tr><td>• Take protective measures appropriate for the use of compressed air:
get personal protection gear (gloves and protective safety glasses).
secure the surrounding area. Remove any objects lying around in the area.
• Clean the fan guard, external fan and motor cooling vanes using compressed air.</td></tr>
<tr><td rowspan="2">dependent on the concentration of contaminant particles in the operating-liquid</td><td>• separator, filter or strainer to be installed in the supply line.</td></tr>
<tr><td>Flushing the pump casing
• Shut down the unit.
• Dismantle the piping / hoses.
• Place suitable drain-off containers underneath the cover.
• Open the screwed plugs in all drain tappings (item 4, page 3).
• Connect a hose to the discharge connection and run it to the drain-off container.
• Connect a flushing liquid hose to the operating-liquid connection.
use a clean, non-hazardous medium (e.g. water) for flushing.
• Start the unit up and keep the flushing liquid supply flowing continuously.
- contaminants will be flushed out of the pump casing along with the flushing liquid.
- continue the procedure until the flushing liquid emerges free of contamination.
• Shut down the unit.
• Remove the hoses from the discharge connection and from the operating-liquid connection and reconnect the system piping to the unit.
• Close the screwed plugs in all drain tappings (item 4, page 3). Tightening torques: 2 ... 3 Nm [1.48 ... 2.21 ft lbs].</td></tr>
<tr><td rowspan="5">depending on the hardness of the operating-liquid (hardness > 15°dH)</td><td>• Operating-liquid to be softened.</td></tr>
<tr><td>Decalcifying the unit (3-monthly intervals)
• Get personal protection gear (gloves and protective safety glasses).
• Shut down the unit.
• Drain the unit down (see chapter 8.1, "Draining down", page 24).
• Dismantle the piping / hoses.
• Fill the unit with decalcifying agent through one of the connection openings. use a 10% acetic acid concentrate or another commercially available decalcifying agent.
• Leave the decalcifying liquid in the unit for at least 30 min.
• Whilst doing so turn the shaft in its normal direction from time to time (Fig. 15, page 24).</td></tr>
<tr><td>2BV2…:
• Screw in an M8 bolt of sufficient length into the shaft end on the external fan side.
• Use a wrench to turn the shaft manually.
• Remove the bolt.</td></tr>
<tr><td>2BV5…:
• Remove the fan guard.
• Turn the external fan by hand.
• Refit the fan guard.</td></tr>
<tr><td>• Drain off the decalcifying liquid from the unit (see chapter 8.1, "Draining down", page 24).
• Flushing the pump casing(see page 27).
• Reconnect the piping / hoses.
• Start up the unit again (see chapter 6, "Commissioning", page 20).
• Dispose of the decalcifying agent in accordance with the applicable directives.</td></tr>
</table>

Interval	Maintenance procedure
2.5 years **or** 20,000 operating hours	**Re-grease or renew roller bearings** • Open roller bearings and adjacent grease cups are to be cleaned of old grease and contamination. • Fill approx. 50% of the free space in the roller bearings and approx. 65% of the volume in the adjacent areas with grease. Grease type: UNIREX N3 (ESSO Co.) Alternative grease acc. DIN 51825-K3N • Sealed roller bearings are to be renewed and the adjacent areas do not require greasing. • It is recommended that the rotary seal, the V-ring and the valve head are checked for wear and replaced if necessary. The specified intervals apply only when using UNIREX N3 grease. Avoid mixing different types of grease.

9.2 Repairs / Troubleshooting

Fault	Cause	Correction	Remedy
Motor does not start	Electrical power supply failure	• Check fuses, terminals and cables for continuity. Repair any break in continuity.	Electrician
	Impeller does not rotate freely	To free it, rotate the shaft: **2BV2…:** • Screw in an M8 bolt of sufficient length into the shaft end on the external fan side. • Use a wrench to turn the shaft manually. • Remove the bolt. **2BV5…:** • Remove the fan guard. • Turn the external fan by hand. • Refit the fan guard.	Operator
		See "Decalcifying the unit", page 27.	Operator
		See "Flushing the pump casing", page 27.	Operator
		• Check the clearance adjustment on the impeller and readjust if necessary.	Service
	Foreign matter in the unit	• Remove the foreign matter. • Check that the unit functions correctly.	Service
	Defective impeller	• Replace the impeller.	Service
	Defective motor bearing	• Replace the motor bearing.	Service
Circuit breaker trips out again after it has been switched on	Short-circuit in the winding	• Check the winding.	Electrician
	Motor overloaded	When operating with supply of the operating-liquid: • Check the operating-liquid flow-rate and if necessary reduce it (see chapter 7.4, "Checking and correcting the operating-liquid flow-rate", page 23).	Operator
	Excessive backpressure in the discharge connection	• Reduce the backpressure.	Operator
	Proportion of liquid entrained in the main flow is too high	• Reduce the proportion of liquid.	Operator

Fault	Cause	Correction	Remedy
	Impeller does not rotate freely	See "Impeller does not rotate freely", page 28	Operator
Power consumption too high	Build up of lime-scale or contamination	See "Decalcifying the unit", page 27.	Operator
		See "Flushing the pump casing", page 27.	Operator
Unit does not generate a vacuum	No operating-liquid supply	When operating with supply of the operating-liquid: • Check and correct the operating-liquid flow-rate. (see chapter 7.4, "Checking and correcting the operating-liquid flow-rate, page 23). When operating with self-suction of the operating-liquid: • See 7.3, "Operation with self-suction of the operating-liquid", page 23. • Clean out the operating-liquid supply hose. • Increase the diameter of the operating-liquid supply hose.	Operator
	Large-scale leak in the system.	• Seal off leaks in the system.	Operator
	Incorrect direction of rotation	• Change the direction of rotation by switching polarity between two of the electrical power supply phases.	Electrician
System generates too little vacuum	Insufficient operating-liquid	See "No operating-liquid supply", page 29.	Operator
	Operating-liquid too warm	• cool the operating-liquid or increase the flow-rate (see chapter 7.4, "Checking and correcting the operating-liquid flow-rate", page 23). (nominal temperature: 15°C [59 °F]).	Operator
	Erosion / Corrosion	• Inspection of the casing, the impeller and the control disk. • Renew the affected components.	Service
	Leakage in the system	• Repair leakage in the system.	Operator
	Rotary seal leaking	• Replace rotary seal.	Service
	Motor connection incorrect	• Check and repair motor connection.	Electrician
	Electrical power supply incorrect	• Check and repair electrical power supply.	Electrician
	Unit is too small	• Install a larger unit.	Operator
Squealing noises	Cavitation in the unit	**2BV2… and 2BV51..** • Connect separator cavitation-protection hose (ancillary) or clean out cavitation-protection system. **2BV54..** • Check that the pressure setting is in accordance with the permitted operating pressure.	Operator
	Operating-liquid flow-rate too high	• Check the operating-liquid flow-rate and if necessary reduce it (see chapter 7.4, "Checking and correcting the operating-liquid flow-rate", page 23).	Operator
Leakage in the unit	Defective seals	• Check the seals.	Service

9.3 Service / Customer service

Our service department (ref. cover sheet of these operating instructions) is always available for work that is not described in these operating instructions (fitting of replacement parts and maintenance and repair work).

When returning units to us:

- before dispatch:
  - Drain down the unit completely as described in chapter 8.1, "Draining down", page 24.
  - Clean the unit internally and externally, as described under "Flushing the pump casing", page 27.
- The unit must be delivered complete, i.e. not disassembled.
- A suitable individual packaging is necessary on dispatch to prevent transport damage.
- A “Decontamination and declaration of Clearance” must accompany the delivery.
- The unit's original data plate must be correctly in place, intact and readable.
  All claims against guarantee lapse where they apply to systems which are delivered for an estimate of damage to be made, and where the system is without the original data plate or where the original data plate has been destroyed.
- In the event of any guarantee claim the manufacturer must be notified of the operating conditions and duration of operation as well as any other details on request.

9.4 Decontamination and declaration of Clearance

⚠ WARNING

Hazard presented by combustible, caustic or poisonous substances!

- Units which have come into contact with hazardous substances must be decontaminated before being sent to a workshop!

Every unit that is sent to a workshop for inspection, maintenance or repair must be accompanied by what is known as a declaration of Clearance.

The declaration of Clearance,

- must be completed and signed by authorized technical personnel,
- must be completed separately for each unit dispatched (i.e. one declaration for each unit),
- must be affixed to the outside of the unit's packaging
- and a copy should be sent (e.g. by fax) to the workshop which is to carry out the work, before the unit is dispatched.

This ensures that:

- the unit has not come into contact with hazardous substances,
- a unit which has come into contact with hazardous substances has been sufficiently decontaminated,
- the inspection, maintenance or repair staff can, where necessary, take any necessary safety precautions.

CAUTION

The inspection / maintenance / repair of the unit at the workshop will only be commenced when the declaration of conformity is in our possession!

If the declaration of conformity is not delivered with the unit then this could result in delays!

10 Disposal

The entire unit should be disposed of complete for scrapping by a suitable disposal specialist. No special measures need be taken in this respect.

Please contact our service department for further information regarding disposal of the unit.

11 Explosion-protected design

Units in explosion-protected construction are supplied with supplementary operating instructions containing additional relevant information.

EU declaration of conformity

Manufacturer:	Gardner Denver Deutschland GmbH Industriestraße 26, 97616 Bad Neustadt, Germany		
Representative for the compilation of technical documents:	Holger Krause Industriestraße 26, 97616 Bad Neustadt, Germany		
Designation of the machine:	Compressor/Vacuum Pump		
	Series	L-BV2 / L-BV5	
	Types	2BV2060	2BV2061
		2BV2070	2BV2071
		2BV5110	2BV5111
		2BV5121	
		2BV5131	
		2BV5161	
		2BV5410	2BV5411
		2BV5421	
		2BV5470	2BV5471

The manufacturer bears sole responsibility for issuing this declaration of compliance.

The machine described above complies with all applicable harmonisation legislation of the Community:

2006/42/EG	Directive 2006/42/EC of the European Parliament and of the Council of 17 May 2006 on machinery, and amending Directive 95/16/EC

harmonised standards and other technical specifications on which the declaration of compliance is based:

EN 1012-1:2010	Compressors and vacuum pumps - Safety requirements - Part 1: Compressors
EN 1012-2:1996 +A1:2009	Compressors and vacuum pumps - Safety requirements - Part 2: Vacuum pumps
EN ISO 12100:2010	Safety of machinery - General principles for design - Risk assessment and risk reduction (ISO 12100:2010)

Signed for and on behalf of: Gardner Denver Deutschland GmbH

Bad Neustadt, 19.01.2016

(Place and date of issue)

Andreas Bernklau, Product management/Authorised signatory

(Name and function)

Joachim Stößer, Operations/Authorised signatory

(Name and function)

664.44440.40.000

Elmo Rietschle

www.gd-elmorietschle.de
er.de@gardnerdenver.com

Gardner Denver
Deutschland GmbH
Industriestraße 26
97616 Bad Neustadt · Deutschland
Tel. +49 9771 6888-0
Fax +49 9771 6888-4000